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To :

Date: Nay. 21, 2010

# **Customer Acceptance Specification**

Model: HSD190MEN3

- A\*\*

	相關文件
Accepted by:	
Signature	Date
Proposed by: Technical Servi	ce Division
Signature	Date

#### Note:

- 1. Please contact HannStar Display Corp. before designing your product based on this module specification.
- 2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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### 1.0 GENERAL DESCRIPTIONS

#### 1.1 Introduction

HannStar Display model HSD190MEN3-A\*\* is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, the voltage reference, common voltage, DC-DC converter, column, and row driver circuit. This TFT LCD has a 19-inch diagonally measured active display area with SXGA resolution (1024 vertical by 1280 horizontal pixel array).

#### 1.2 Features

- 19"SXGA TFT LCD Panel
- 4 CCFLs Backlight System
- Supported SXGA (V:1024 lines, H:1280 pixels) Resolution
- Supported to 75Hz Refresh Rate
- LCD Timing Controller
- RoHS Compliance
- VESA Compatible
- TCO'03 Compliance [Remark(1)]

### 1.3 Applications

- Desktop Monitors
- Display terminals for AV applications
- Monitors for industrial applications

# 1.4 General information

Item		Specification	Unit	
Outline dimension	396 * 324 * 16.5(	396 * 324 * 16.5(Typ)		
Display area	376.32 (H) x301.	376.32 (H) x301.056 (V) (19.0" diagonal)		
Number of Pixel	1280(H) x 1024(\	/)	Pixels	
Pixel pitch	0.294(H) x 0.294	(V)	mm	
Pixel arrangement	RGB Vertical Stri	ре		
Display color	16.7M (6-bits+Hi FRC)			
Color temperature	6500K			
Display mode	Normally white			
Surface treatment	Antiglare, Hard-Coating (3H)			
Weight	2250 (Please refer to page 34 weight list)		g	
Back-light	4-CCFLs, Top & bottom edge side			
Input signal	2-ch LVDS			
Power concumption	System	3.5(Typ.)	W	
Power consumption	B/L	19.8(Typ.)	VV	



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Remark(1): There are two functions, brightness and contrast tuning, to let luminance to 125cd/m2 in OSD. OSD shouldn't restrict the panel's G-T curve for brightness to be 125cd/m2. The higher contrast, the higher angular uniformity. That is to say, if OSD want to tune the panel's luminance to 125 cd/m2, the suitable way is to only tune the brightness function. And if tuning the brightness function to 125 cd/m2, it would be better only to tuning the inverter, not the gray level.

### 1.5 Mechanical Information

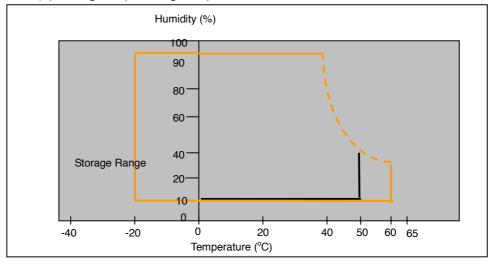
Item		Min.	Тур.	Max.	Unit
	Horizontal(H)	395.5	396.0	396.5	mm
Module Size	Vertical(V)	323.5	324.0	324.5	mm
	Depth(D)		16.5		mm
Weight (with	out inverter)	-	2250	-	g
Torque of custo	mer screw hole			3.0	Kgf*Cm

### 2.0 ABSOLUTE MAXIMUM RATINGS

### 2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	$T_{STG}$	-20	60	°C	
Operating temperature	T <sub>OPR</sub>	0	50	°C	(1)
Vibration (non-operating)	V <sub>NOP</sub>		1.5	G	(2)
Shock (non-operating)	SNOP		70	G	(3)
Storage humidity	H <sub>STG</sub>	10	90	%RH	(3)
Operating humidity	H <sub>OP</sub>	10	90	%RH	(4)
Low pressure (operating)	P <sub>LOP</sub>	697		HPa	(5)
Low pressure (non-operating)	$P_{LNOP}$	116		HPa	(6)

(1)Storage /Operating temperature Note



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- (2) 5-500-5Hz sine wave, X, Y, Z each directions, 30 min/cycle.
- (3) 11ms,  $\pm X$ ,  $\pm Y$ ,  $\pm Z$  direction, one time each. For this shock test, It is necessary to fill the silicon rubber between the shock jig as buffer.
- (4) Max wet bulb temp. =39°C
- (5) 2 hrs. (10000 feet)
- (6) 24hrs. (50000 feet)

### 2.2 Electrical Absolute Rating:

### 2.2.1 TFT LCD Module:

Item	Symbol	Min.	Max.	Unit.	Note
Power supply Voltage	VDD	-0.3	5.5	V(DC)	(1)(2)

### 2.2.2 Back Light Unit:

Item	Symbol	Min.	Max.	Unit	Note
Lamp current	IL	3.0	8.0	mA	(1)(2)(3)
Lamp frequency	f <sub>L</sub>	40	80	KHz	(1)(2)(3)

Note: (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under Normal Operating Conditions

- (2) To exceed 7.5mA, life time accelerate drop down and if to exceed 8.0 mA has safety problem. If current lower than 3.0 mA, CCFL would be unstable or damaged.
- (3) Within Ta=25±2℃



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### 3.0 OPTICAL CHARACTERISTICS

### 3.1 Optical specification

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast		CR		700	1000			(1)(2)	
Rising		TR +TF			1.2	2.4	msec	(1)(2)	
Response time -	Falling	IN + IF			3.8	7.6	msec	(1)(3)	
White luminance				0.10	000		., 2	(1)(4)	
(center of screen	)	$Y_L$	⊖=0°	250	300		cd/m <sup>2</sup>	(IL=7.5mA)	
	Dod	Rx	φ <b>=0</b> °		0.641				
	Red	Ry	Normal		0.337				
	Gree	Gx	viewing angle		0.304	+0.03			
Color chromaticity	n	Gy	arigio	-0.03	0.620			(1)(4)	
(CIE1931)	Blue	Bx		0.00	0.141				(')(')
	Dide	Ву			0.073				
	White	Wx			0.313				
	VVIIILE	Wy			0.329				
N- A- / N- A	Hor	θι		75	85				
Viewing angle		$\Theta_{R}$	OB 10	75	<b>8</b> 5				
viewing angle	Ver.	Өн		70	80				
	VCI.	θL		70	80	-			
	Hor.	θι		75	85				
Viewing angle	1101.	$\Theta_{R}$	CR>5	75	85				
	Ver.	Өн	01123	75	85				
	VG1.	θL		75	85	-			
Brightness unifor	mity	B <sub>UNI</sub>	⊖=0° φ=0°	75			%	(6)	

### 3.2 Measuring Condition

■ Measuring surrounding: dark room

■ Lamp current I<sub>BL</sub>: (7.5) mA, Inverter: TBD332NR

 $Imes V_{DD1}=5.0V$ ,  $f_V=60Hz$ ,  $f_{DCLK}=54MHz$ ■ Surrounding temperature: 25±2°C

■ 30min. Warm-up time.

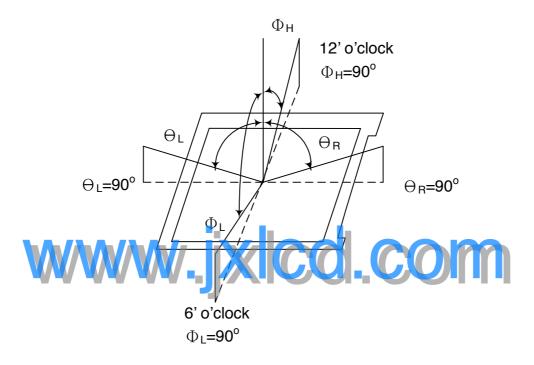


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### 3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size: 20~21mm

Note (1) Definition of Viewing Angle:



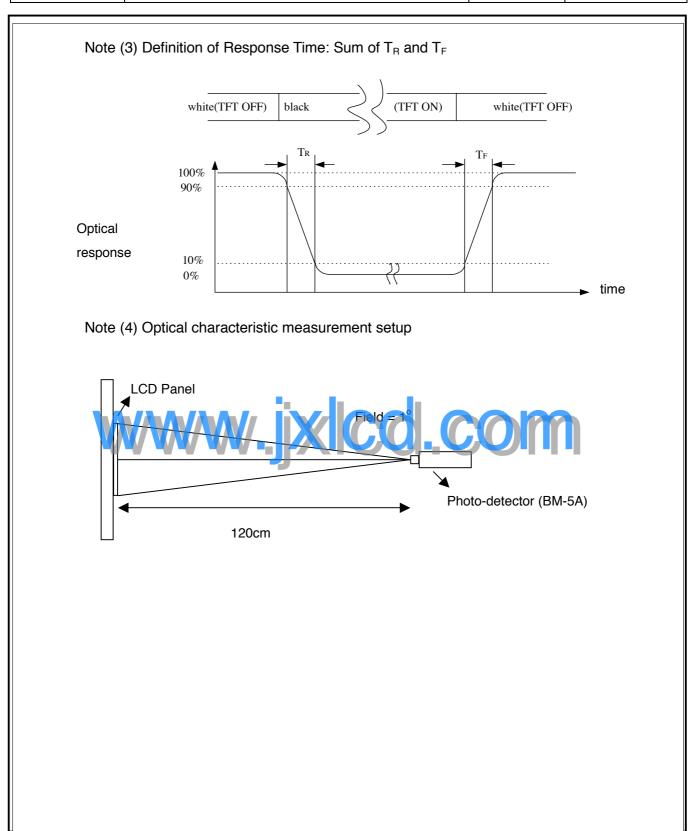
Note (2) Definition of Contrast Ratio(CR) : measured at the center point of panel

CR = Luminance with all pixels white (L255)

Luminance with all pixels black (L0)

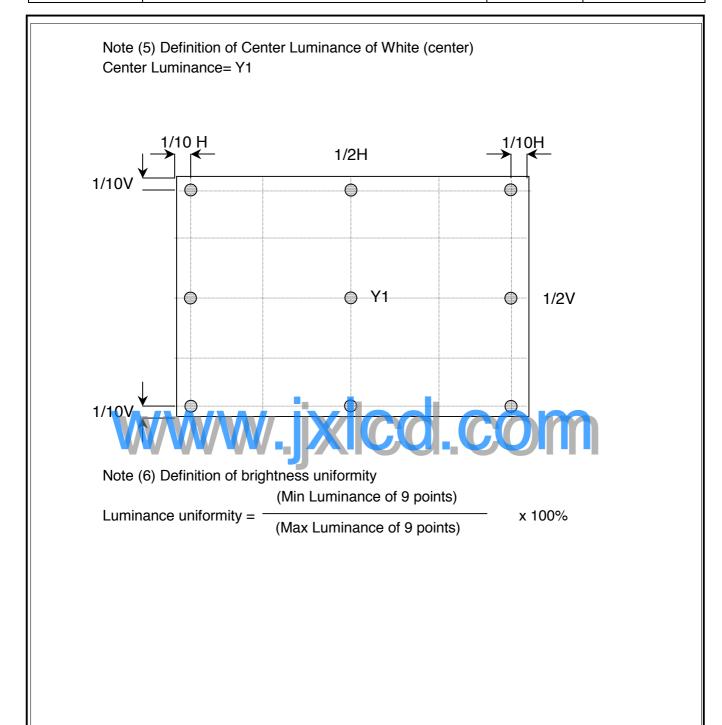


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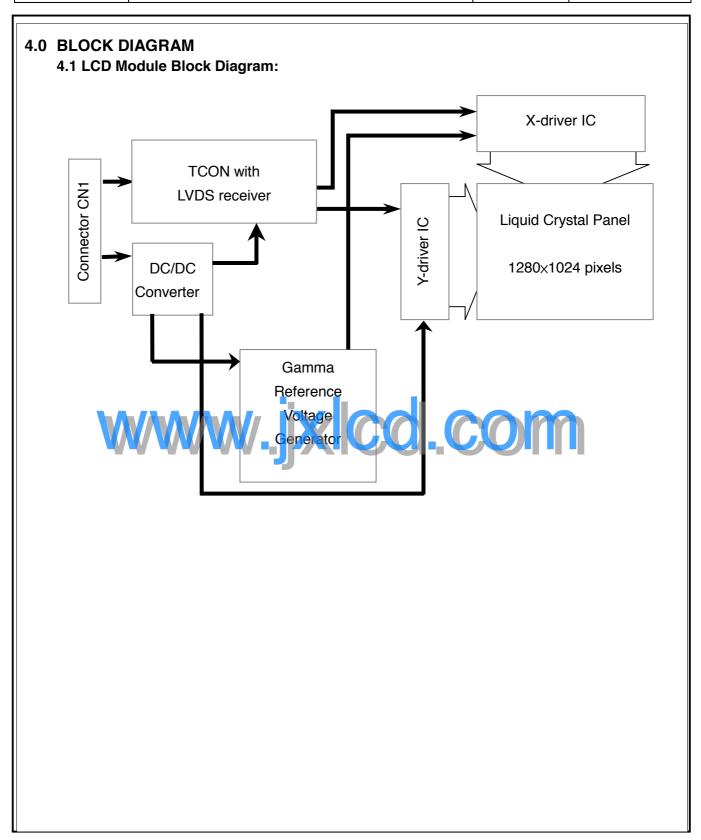


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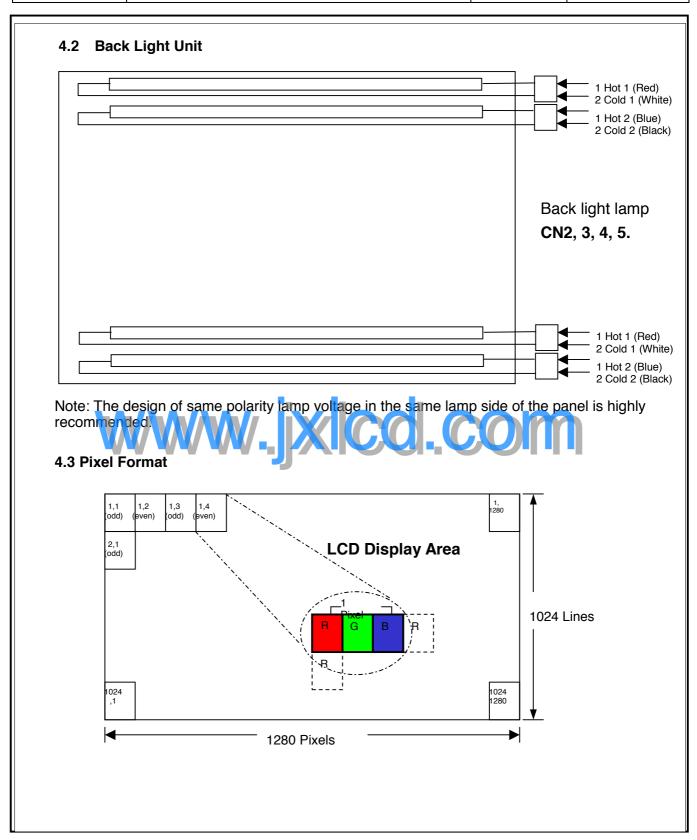


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		MSB LSB MSB LSB MSB LS	B Gray scale
	Display	R7 R6 R5 R4 R3 R2 R1 R0 G7 G6 G5 G4 G3 G2 G1 G0 B7 B6 B5 B4 B3 B2 B1	_
	Black		L -
	Blue		Н -
	Green		L -
Basic	Light Blue		н -
color	Red	H H H H H H H H L L L L L L L L L L L L	L -
	Purple	H	н -
	Yellow	H	<u>-</u>
	White		H -
	Black		L L0
			L L1
	Dark		L L2
Gray scale	1	: : :	L3…L251
of Red	$\downarrow$	H H H H H H L L L L L L L L L L L L L L	L L252
	Light	H H H H H H L L L L L L L L L L L L L L	L L253
		H H H H H H H L L L L L L L L L L L L L	L L254
	Red	H	L Red L255
	Black		L L0
			L L1
	Dark		L L2
Gray scale			13···L251
of Green	M I	7	L252
	Light		L L253
			L L254
	Green		L Green L255
	Black		L L0
			H L1
	Dark	<u> </u>	L L2
Gray scale	1	: : :	L3…L251
of Blue	$\downarrow$		L L252
	Light		H L253
			L L254
	Blue		H Blue L255
	Black		L L0
			H L1
_	Dark		L L2
Gray scale	1	: : :	L3···L251
of White & Black	↓	<u> </u>	L L252
	Light	нннннь н нннннь ц н н н н н н ь ь	H L253
	-	<u> </u>	L L254
	White	н н н н н н н н н н н н н н н н н н н	



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### 5.0 I/O CONNECTION PIN ASSIGNMENT

### 5.1 **Interface Connector** (30-pins, HRS MDF76URW-30S-1H or equivalent)

	\ I /	• • •
Pin No.	Signal	Description
1	RinO0-	Receiver Signal (-)
2	RinO0+	Receiver Signal (+)
3	RinO1-	Receiver Signal (-)
4	RinO1+	Receiver Signal (+)
5	RinO2-	Receiver Signal (-)
6	RinO2+	Receiver Signal (+)
7	VSS	Ground
8	RinOC-	Clock Signal (-)
9	RinOC+	Clock Signal (+)
10	RinO3-	Receiver Signal (-)
11	RinO3+	Receiver Signal (+)
12	RinE0-	Receiver Signal (-)
13	RinE0+	Receiver Signal (+)
14	VSS	Ground
15	RinE1-	Receiver Signal (-)
16	RinE1+	Receiver Signal (+)
17	VSS	Ground
18	RinE2	Receiver Signal (-)
19	RinE2+	Receiver Signal (+)
20 \	RinEC-	Clock Signal (-)
21	RinEC+	Clock Signal (+)
22	RinE3-	Receiver Signal (-)
23	RinE3+	Receiver Signal (+)
24	VSS	Ground
25	VSS	Ground
26	NC	NC
27	VSS	Ground
28	VDD+5V	Power Supply, 5V (Typical)
29	VDD+5V	Power Supply, 5V (Typical)
30	VDD+5V	Power Supply, 5V (Typical)

### 5.2 Back Light Unit (CCFL) Connectors:

CN2, 3, 4, 5: CCFL Power Source (Yeonho 35001HS-02 or equivalent)

Pin No.	Symbol	Color	Function
1	Hot1	Pink	CCFL power supply (High voltage)
2	Cold1	White	Ground



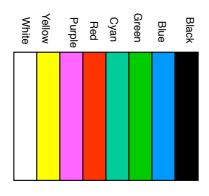
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### 6.0 ELECTRICAL CHARACTERISTICS

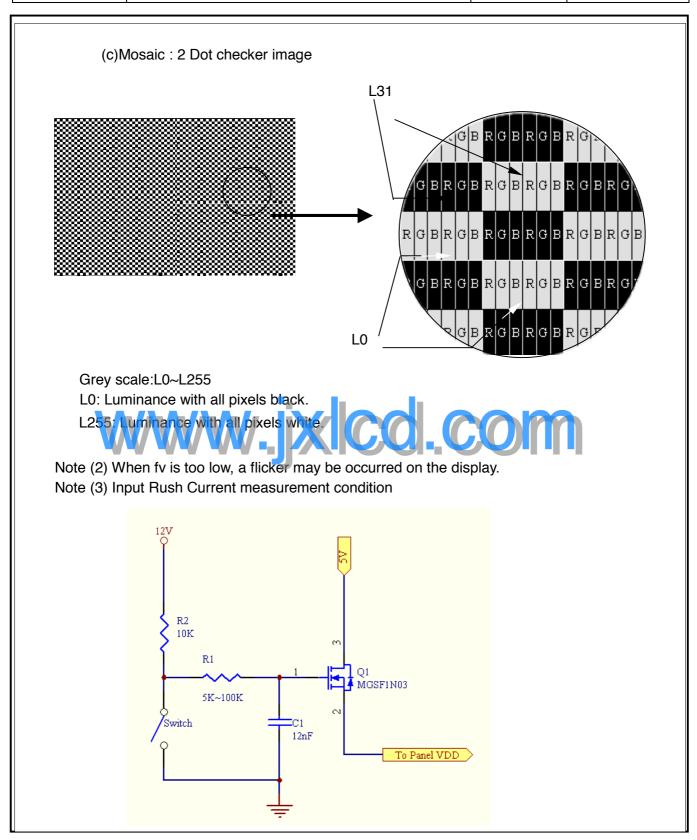
### 6.1 TFT LCD Module:

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Voltage of power supply		$V_{DD}$	4.5	5.0	5.5	V	
0	White	I <sub>DD0</sub>	380	480	580	mA	(1)
Current of power supply	V-Color	$I_{DD1}$	500	600	700	mA	(1)
сарр.у	Mosaic	I <sub>DD2</sub>	810	1010	1210	mA	(1)
Vsync frequency		f <sub>V</sub>	50	60	76	Hz	(2)
Hsync frequency		f <sub>H</sub>	53.3	64	80	KHz	
Frequency		f <sub>DCLK</sub>	50	54	67.5	MHz	
Input rush current		I <sub>RUSH</sub>			3.0	Α	(3)



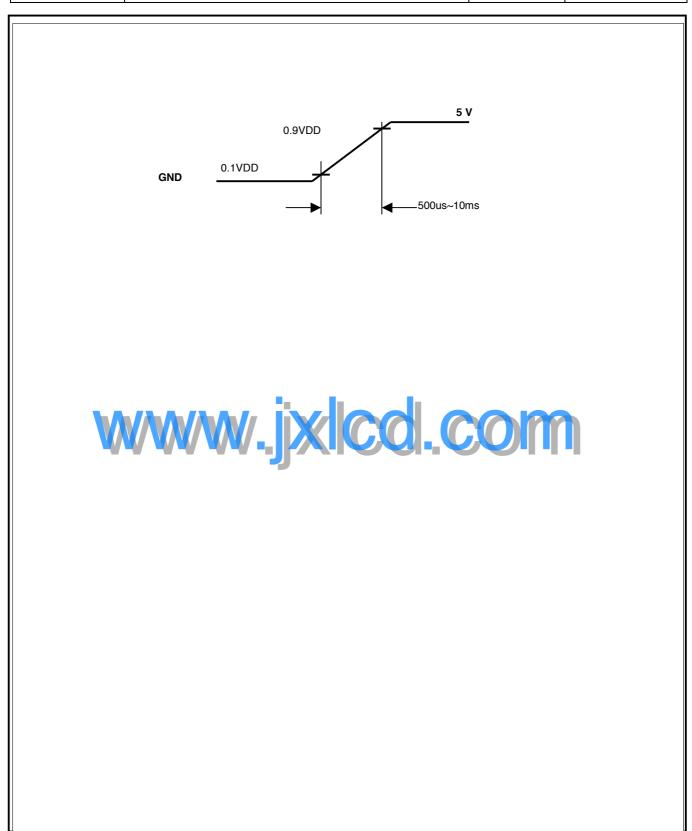


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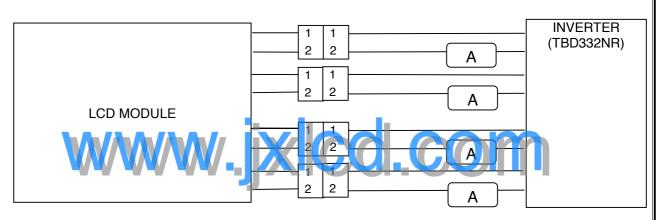


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### 6.2 Back-Light Unit

The back-light system is an edge-lighting type with 4 CCFL (Cold Cathode Fluorescent Lamp). The characteristics of the lamp are shown in the following tables.

	•			•		
Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp current	IL	3.0	7.5	8.0	mA(rms)	(1)
Lamp voltage	VL	594	660	726	V(rms)	I <sub>L</sub> =7.5mA
Frequency	fL	40	50	80	KHz	(2)
Operating Lifetime	Hr	40,000			Hour	7.5mA(3)
Startup voltage	Vs	1400			V(rms)	at 25°C
Startup voltage	VS	1650	<b></b>		v(11115)	at 0°C



### Note (1)

Lamp current is measured with current meter for high frequency as shown below. Specified values are for a single lamp. To exceed 7.5 mA, life time accelerate drop down and if to exceed 9.0 mA has safety problem. If current lower than 3.5 mA, CCFL would be unstable or damaged.

### Note (2)

Lamp frequency may produce interference with horizontal synchronous frequency and this may cause ripple noise on the display. Therefore lamp frequency shall be kept away from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.

#### Note (3)

Lamp life time (Hr) can be defined as the time in which it continues to operate under the condition :  $Ta=25\pm3^{\circ}C$ , Typical IL value indicated in the above table and fL=48 kHz until the brightness becomes less than 50%

#### Note (4)

CCFL inverter should be able to provide a voltage over specified value (Vs) in the above table. Lamp units need at least Vs value shown above to ignition.



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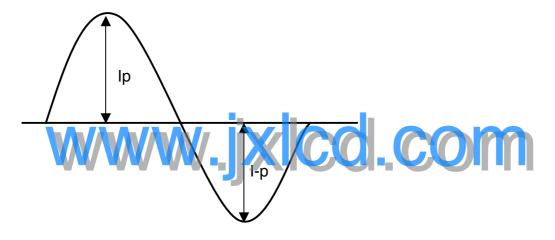
### Note (5)

The voltage over specified value (Vs) should be applied to the lamp more than 1 second after startup. Otherwise, the lamp may not be turned on. The used lamp current is the lamp typical current.

### Note (6)

The output voltage waveform and current waveform of the inverter must be symmetrical (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and current waveform, and spike waveform. The inverter design which can provide the best optical performance, power efficiency, and lamp life should under the following conditions.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion tae of the waveform should be within  $\sqrt{2\pm10\%}$ .
- c. The inverter output waveform should be better similar to the ideal sine wave.



Asymmetry rate =  $II_p-I-pI / Irms \times 100\%$ Distortion rate =  $I_p (or I-p) / Irms$ 

### Note (7)

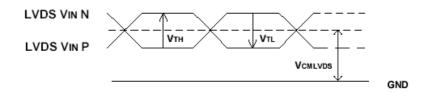
The frequency range from 50 to 60KHz can guarantee both electrical and optical characteristics. The frequency range from 40 to 80KHz will not effect the characteristics of lifetime and reliability.



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# **6.3 Switching Characteristics for LVDS Receiver**

	1		ı			
Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	_		+100	mV	V -1.25V
Differential Input Low Threshold	VtI	-100		I	mV	V <sub>CMLVDS</sub> =1.25V
Input Current		40		+10		V <sub>IN</sub> =2.4V/0V,
Imput Current	I <sub>IN</sub>	-10	_	+10	uA	V <sub>DD</sub> =3.6V
Differential input Voltage	$IV_{ID}I$	0.1	_	0.6	٧	
Common Mode Voltage Offset	$V_{CM}$	1.15	_	1.35	٧	
Clock Frequency	fc	50	54	67.5	MHz	



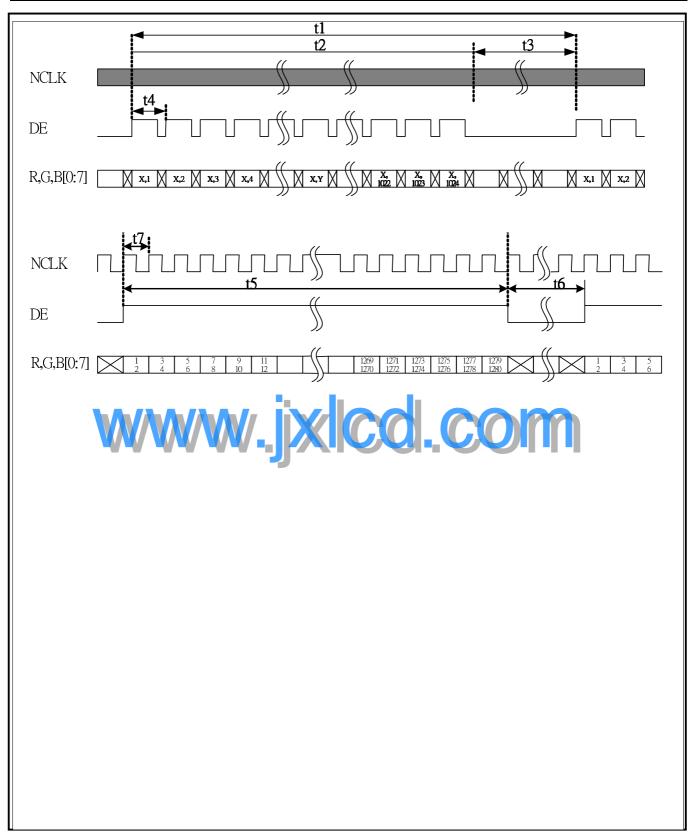


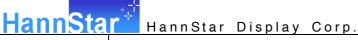
### 6.4 Interface Timing ( DE mode)

Item	Symbol	Min.	Тур.	Max.	Unit
Frame Rate		50	60	76	Hz
Frame Period	t1	1029	1066	1150	line
Vertical Display Time	t2	1024	1024	1024	line
Vertical Blanking Time	t3	5	42	126	line
1 Line Scanning Time	t4	720	844	875	clock
Horizontal Display Time	t5	640	640	640	clock
Horizontal Blanking Time	t6	80	204	235	clock
Clock Rate	t7	50	54	67.5	MHz

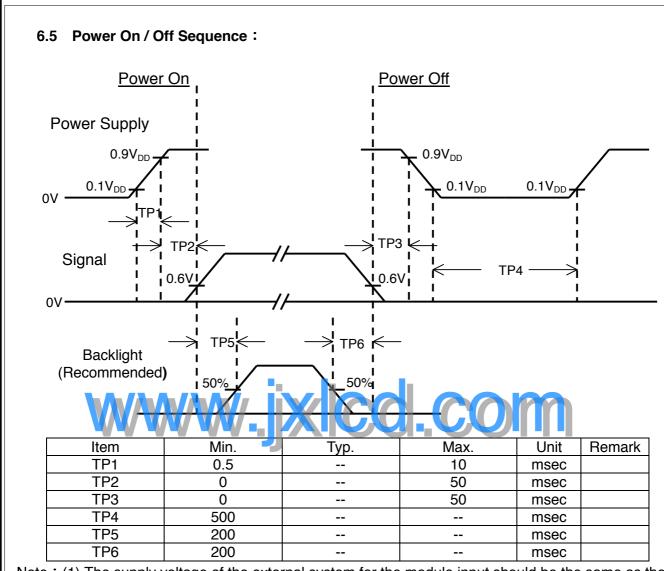
**Timing Diagram of Interface Signal (DE mode)** 

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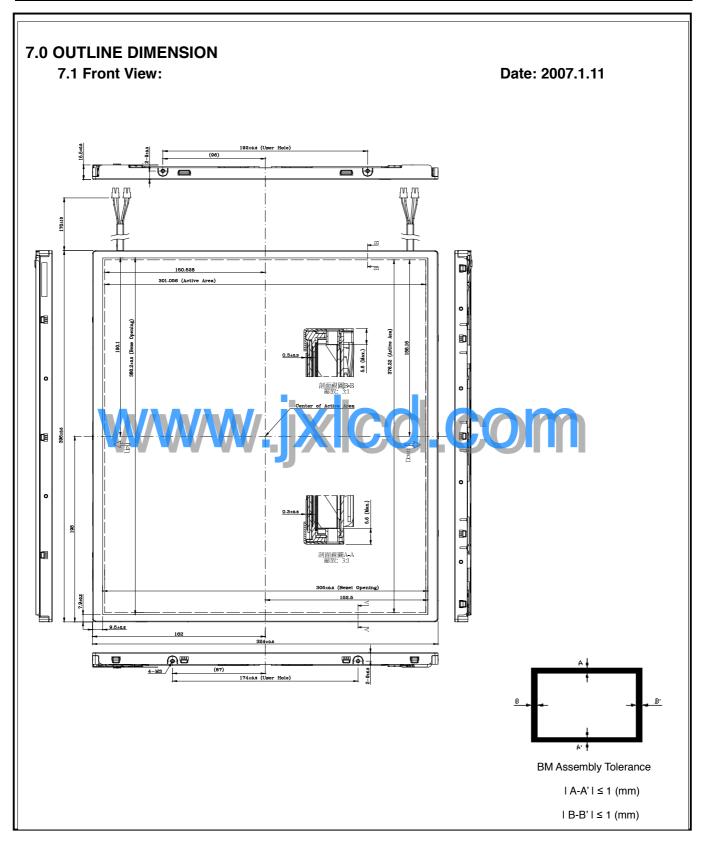


Note : (1) The supply voltage of the external system for the module input should be the same as the definition of  $V_{DD}$ .

- (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- (4) TP4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

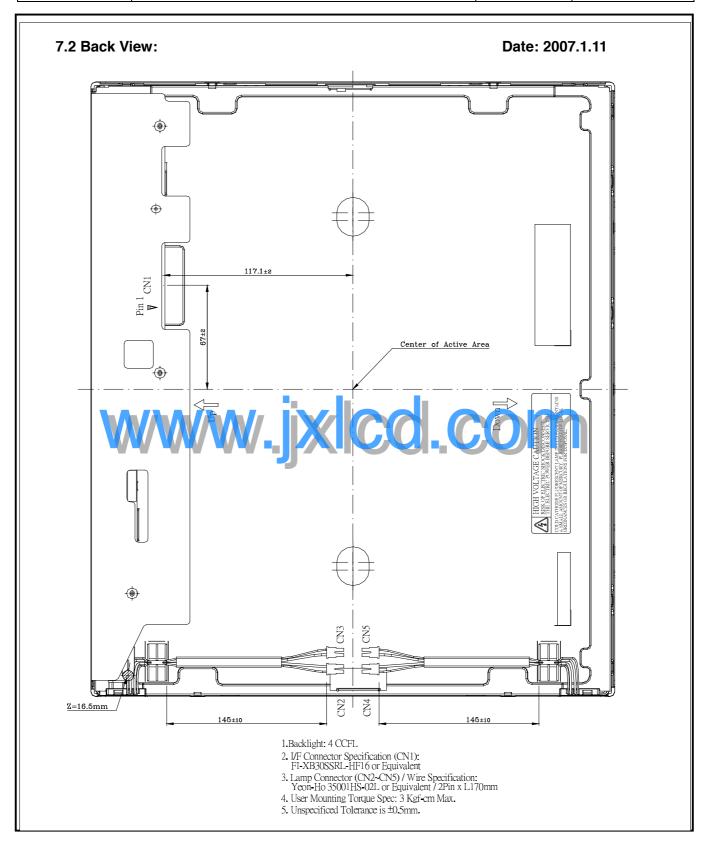


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### 8.0 LOT MARK

#### **Lot Mark** 8.1

5 10 11 12 13 14 15

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month. code 10,11,12,13,14,15: serial number.

Note (1) Production Year: Code 8 is defined by the last number of the year. For example:

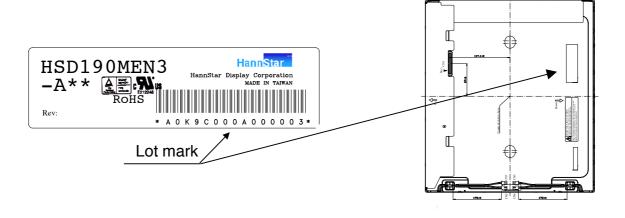
Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

### Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	В	С

#### 8.2 **Location of Lot Mark**

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.





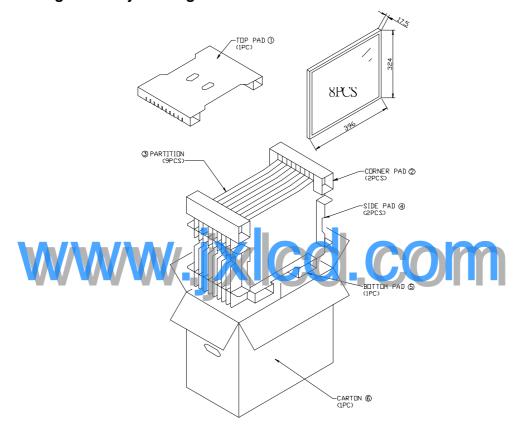
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### 9.0 PACKAGE SPECIFICATION

### 9.1 Packing form

- (1) package quantity in one carton: 8 pieces.
- (2) carton size: 544±3 mm×302±3 mm×446<sup>H</sup>±3 mm.
- (3) for domestic transportation only.

### 9.2 Packing assembly drawings





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#### 10.0 GENERAL PRECAUTION

### 10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

### 10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

### 10.3 Breakage of LCD Panel

- 10.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 10.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 10.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 10.3.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

#### 10.4 Electric Shock

- 10.4.1 Disconnect power supply before handling LCD module.
- 10.4.2 Do not pull or fold the CCFL cable.
- 10 4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector or cables in order to prevent electric shock.

### 10.5 Absolute Maximum Ratings and Power Protection Circuit

- 10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 10.5.3 It's recommended employing protection circuit for power supply.

#### 10.6 Operation

- 10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 10.6.2 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- 10.6.3 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 11.6.4 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.



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#### 10.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

### 10.8 Static Electricity

10.8.1 Protection film must remove very slowly from the surface of LCD module to prevent

from electrostatic occurrence.

- 10.8.2 Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge.
- 10.8.3 Persons who handle the module should be grounded through adequate methods.

### 10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

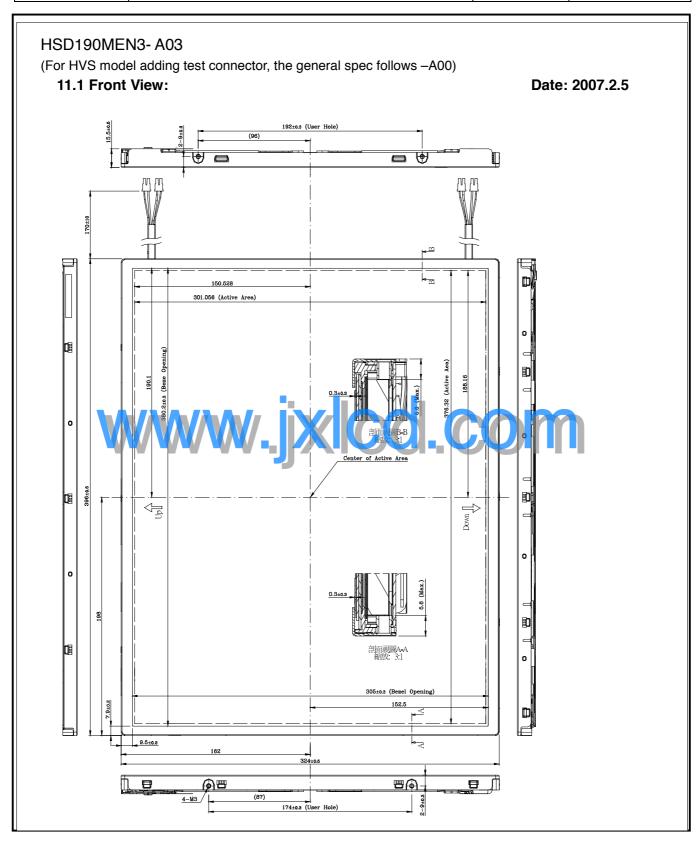
### 10.10 Disposal

When disposing LCD module, obey the local environmental regulations.



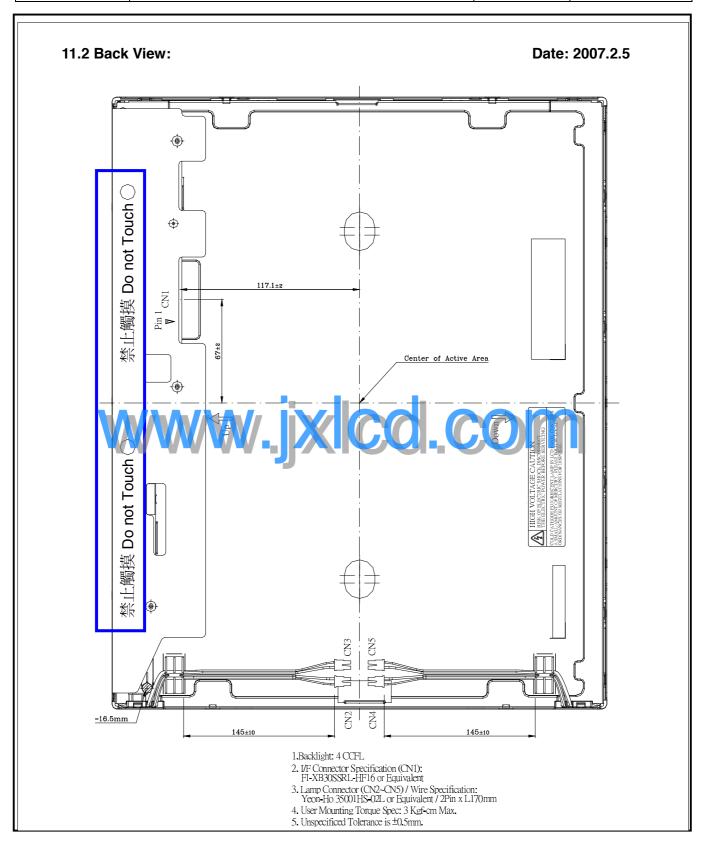


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### HSD190MEN3- A03

(For this model, the values and definitions of crosstalk and gamma are added.) Date: 2007.5.18

### 3.1 OPTICAL CHARACTERISTICS

### **Optical specification**

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		700	1000	-		(1)(2)
Response time Rising Falling		TR +TF			5.0	10	msec	(1)(3)
White luminance (center of screen)		Y <sub>L</sub>	⊖=0°	250	300		cd/m <sup>2</sup>	(1)(4) (IL=7.5mA)
	Dod	Rx	φ=0°		0.641			
	Red	Ry	Normal		0.337			
	Gree	Gx	viewing angle		0.304			(1)(4)
Color chromaticity	n	Gy	arigic	-0.03	0.620	+0.03		
(CIE1931)	Blue	Bx		0.00	0.141	10.00		
	Dide	Ву			0.073			
	White	Wx Wy	XIC	O	0.313		m	
	Hor.	θι		75	85			
Viewing angle	HOI.	$\Theta_{R}$	CR>10	75	85			
viewing angle	Ver.	Өн		75	80			
	VGI.	$\Theta_{L}$		75	80			
	Hor.	θL		75	85			
Viewing angle	1101.	$\Theta_{R}$	CR>5	75	85			
Viewing angle	Ver.	Өн	0.150	75	85			
		θL		75	85			
Brightness uniformity		B <sub>UNI</sub>	⊖=0° φ=0°	75			%	(6)
Crosstalk		CT(n)	⊖=0 φ=0°			4.0	%	(7)
Gamma		γ	NLF 65 Level (L0, L4, L8L252, L255) NLF 256 level	1.9	2.2	2.5	-	(8)



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Note (7) Definition of crosstalk CT (1) ~ CT (4)

CT(n) = 
$$\frac{\left| L(n) - LB(n) \right|}{L(n)} \times 100\%$$
, n = 1 ~ 4

Where L(n) = Luminance of point "n" at pattern A (cd/m<sup>2</sup>), n=1 $\sim$ 4

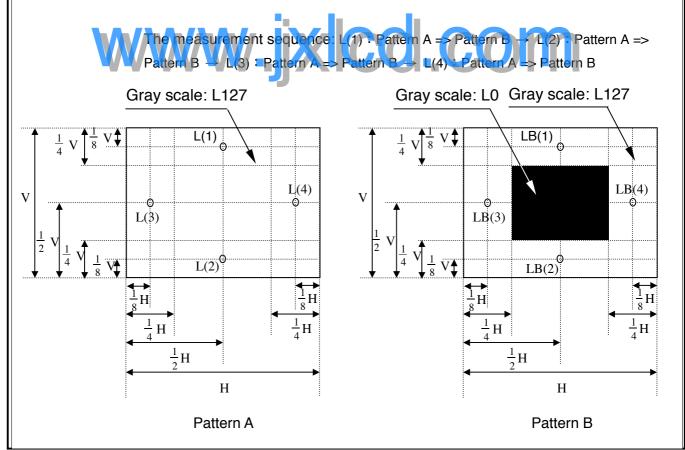
LB(n) = Luminance of point "n" at pattern B (cd/m<sup>2</sup>), n=1 $\sim$ 4

The location measured will be exactly the same in both patterns.

L0: Luminance with all pixels black

L255: Luminance with all pixels white

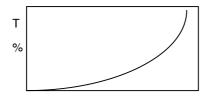
The measurement sequence is to measure the values of the first point in two patterns (Pattern A => Pattern B) and then that of the second point in two patterns and so on. The measurement of the second point is allowed only after the values of the first point in two patterns are measured.





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Note (8) Definition of Gamma (  $\gamma$  ) and use non-linear fitting (NLF) method.



**Gray Level** 

Weight List: Date: 2009.11.5

### 1.5 Mechanical Information

Item	Model	Min.	Тур.	Max.	Unit
W	A00 (Rev 2, 6) A01 (Rev 2,5) A02 (Rev 1,4) A04 (Rev 0) A10	CC	2250		g
Weight (without inverter)	A00 (Rev 0. 1. 4. 5)		1950		g
	A05 (Rev 0,1) A06 (Rev 0) A07 (Rev 0,4)		1860		g



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### M1908-A10 & A11 OPTICAL CHARACTERISTICS:

### 3.0 OPTICAL CHARACTERISTICS

### 3.1 Optical specification

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		550	700			(1)(2)
Response time	Rising	TR +TF			1.2	2.4	msec	(1)(3)
nesponse ume	Falling	IN +IF			3.8	7.6		
White luminance (center of screen)		YL	⊖=0°	200	250		cd/m <sup>2</sup>	(1)(4) (IL=7.5mA)
	Dod	Rx	φ <b>=0</b> °		0.641			
	Red	Ry	Normal		0.337			
	Gree	Gx	viewing angle		0.304			
Color chromaticity	n	Gy	arigio	-0.03	0.620	+0.03		(1)(4)
(CIE1931)	Blue	Bx	xc	0.14	0.141		m	(1)(1)
	Dide	Ву			0.073			
3-A-/3-/	White	Wx			0.313			
WW/W	VVIIILE	Wy			0.329			
-0-0	Hor.	θι		60	70			
Viewing angle	1101.	$\Theta_{R}$	CR>10	60	70		_	
viewing angle	Ver.	Өн	011/10	60	70			
	Vei. $\Theta_L$		50	60				
	Hor. –	θι		75	85			
Viewing angle	1101.	$\Theta_{R}$	CR>5	75	85			
	Ver.	Өн	UH>3	75	85			
	VEI.	θι		75	85			
Brightness uniformity		B <sub>UNI</sub>	⊖=0° φ=0°	75			%	(6)