First Edition
Oct 11, 2005

LCD Module Technical Specification

Final Revision
******

Type No. **T-51750GD065J-FW-ADN**

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Revision History

Rev.	Date	Page	Comment

1. General Specifications

Operating Temperature   : min. -25 deg. to max. 75 deg.(*Note)

Storage Temperature   : min. -25 deg. to max. 85 deg.

Resolution   : 640 x 3 [R.G.B] (W) x 480 (H) dots

Dot pitch   : 0.069 x 3 [R.G.B] (W) x 0.207 (V) mm

Pixel arrangement   : RGB-Stripe

Color depth   : 262,144 colors

Active Viewing Area   : 132.5 (W) x 99.4 (H) mm

Outline dimensions *   : 158.0 (W) x 120.36 (H) x 10.75 (D) mm
                                * Excluding backlight cables.

Weight   : 190 g typ.

LCD type   : Normally white-mode / Transmissive

Viewing angle   : 6:00

Interface   : 18-bit parallel data transfer (6-bit / color)

Backlight *   : CCFL, Edge lighting type 2-tubes, replaceable
                             <u>* Backlight driving DC/AC inverter is not built in this module.</u>

Surface Treatment   : AG Coating

Appendix   : Method of replacing the lamp unit
                        : UL LABEL

Drawings   : Dimensional Outline   UE-313014

Lead free   :   Our product corresponds to lead free.
                       Lead free is defined as below:
                       The solder used in the LCD module.
                       Electrical components (Terminal section) used in the LCD module.
                       Any lead used within the electrical component does not apply to
                       our module definition of lead free.

Note : Operation temperature range defines the operation only.
          Electrical and optical specification can be guaranteed at the condition that ambient
          temperature is 25°C.

2. Electrical specifications

2.1. Absolute Maximum Ratings

Parameter	Symbol	Conditions	Min.	Max.	Unit
Supply Voltage for LCD	VCC	-	0	5.5	V
Logic Input Voltage	VI	-	0	7.0	V

2.2. DC characteristics

(1) TFT-LCD   Ambient Temperature : Ta = 25°C

ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltages for LCD Note A)		VCC	3.0	3.3	3.6	V	for 3.3V system
			4.5	5.0	5.5	V	for 5V system
Power Supply Currents for LCD Note B)		ICC	--	240	--	mA	for 3.3V system
			--	180	--	mA	for 5V system
Permissive input ripple Voltage		VRP	--	--	100	mVp-p	VCC=+3.3V
			--	--	100	mVp-p	VCC=+5.0V
Logic Input Voltage	High	VIH	2.4	--	5.5	V	VCC=MAX
	Low	VIL	0	--	0.8	V	VCC=MIN

[Note]

A) Power and signals sequence:

$t1 \leq 10$ ms 200 ms $< t6$

$0 < t2 \leq 50$ ms $0 \leq t7$

$0 < t3 \leq 50$ ms

$0 < t4 \leq 50$ ms

500 ms $< t5$

data: RGB DATA. DCLK. HD. VD. DENA
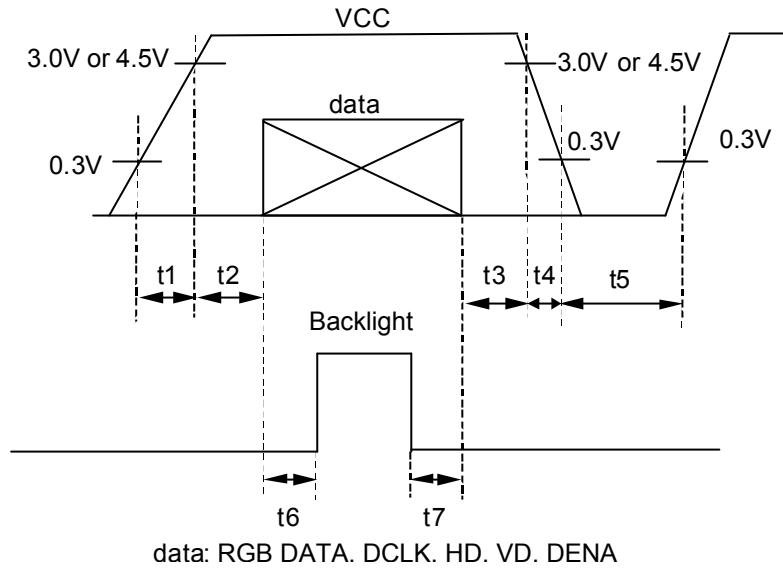
VCC-dip conditions:

1) When 2.4 V $\leq$ VCC < 3.0 V, $td \leq 10$ ms

2) When VCC < 2.4 V

VCC-dip conditions should also follow the power and signals sequence.
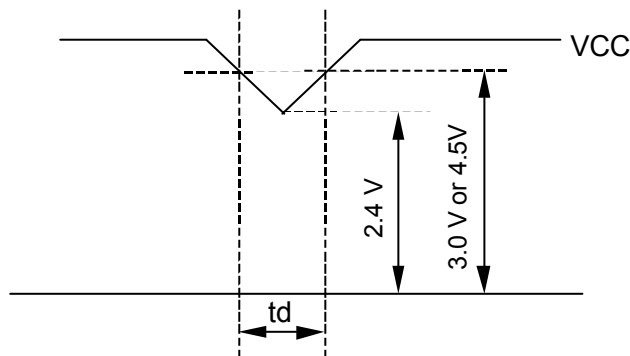
B) Typical current condition:

64- gray- bar-pattern

480 line mode

VCC = +3.3 V, f_H=31.5kHz, f_V=60Hz, f_{CLK}= 25MHz

VCC = +5.0 V, f_H=31.5kHz, f_V=60Hz, f_{CLK}= 25MHz

C) For typical luminance of 400 cd/m^2

2.3. AC Characteristic

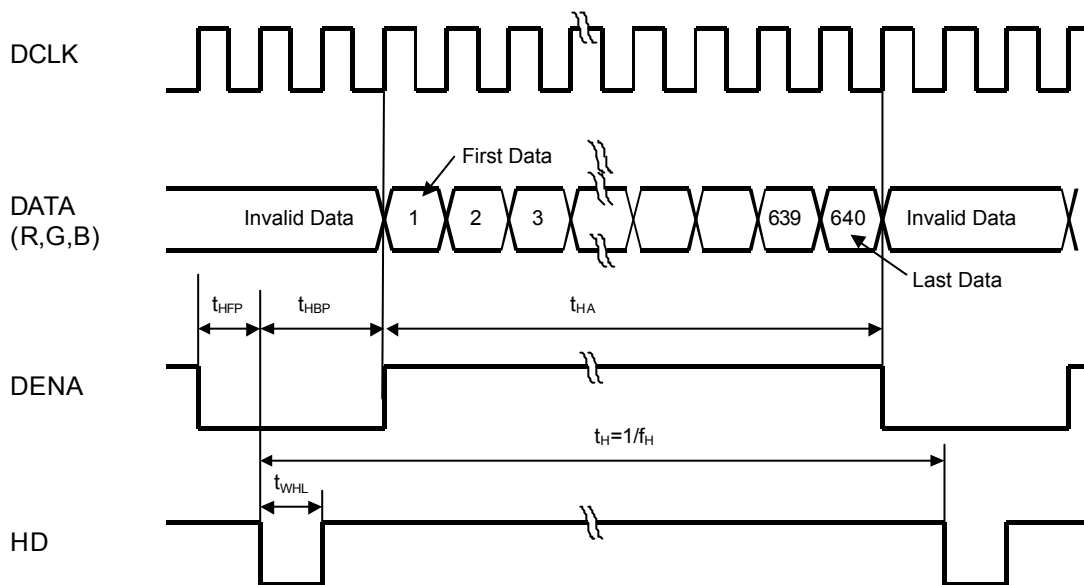| ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	Frequency	f_{CLK}	20	25	30	MHz
	Period	t_{CLK}	33.3	40	50	ns
	Low Width	t_{WCL}	10	--	--	ns
	High Width	t_{WCH}	10	--	--	ns
DATA (R,G,B,DENA, HD, VD)	Set up time	t_{DS}	5	--	--	ns
	Hold time	t_{DH}	5	--	--	ns
DENA	Horizontal Active Time	t_{HA}	640	640	640	t_{CLK}
	Horizontal Front Porch	t_{HFP}	0	--	--	t_{CLK}
	Horizontal Back Porch	t_{HBP}	7	--	--	t_{CLK}
	Vertical Active Time	t_{VA}	480	480	480	t_H
	Vertical Front Porch	t_{VFP}	1	20	--	t_H
	Vertical Back Porch	t_{VBP}	8	20	--	t_H
HD	Frequency	f_H	27	31.5	38	kHz
	Period	t_H	26.3	31.7	37.0	μs
	Low Width	t_{WHL}	5	--	--	t_{CLK}
VD	Frequency	f_V	55	60	70	Hz
	Period	t_V	14.3	16.7	18.2	ms
	Low Width	t_{WVL}	3	--	--	t_H

[Note]

1) DATA is latched at fall edge of DCLK in this timing specification.

2) Polarities of HD and VD are negative in this specification.

3) DENA (Data Enable) should always be positive polarity as shown in the timing specification.

4) DCLK should appear during all invalid period, and HD should appear during invalid period of frame cycle.

5) Accepted only 640 data and 480 lines.

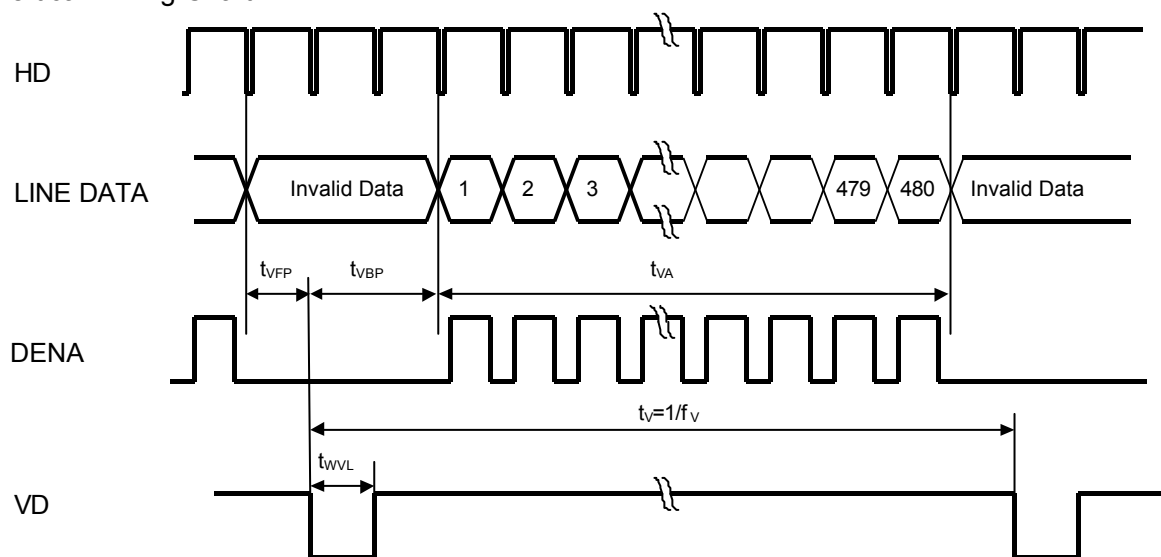6) REV should be stable during operation.
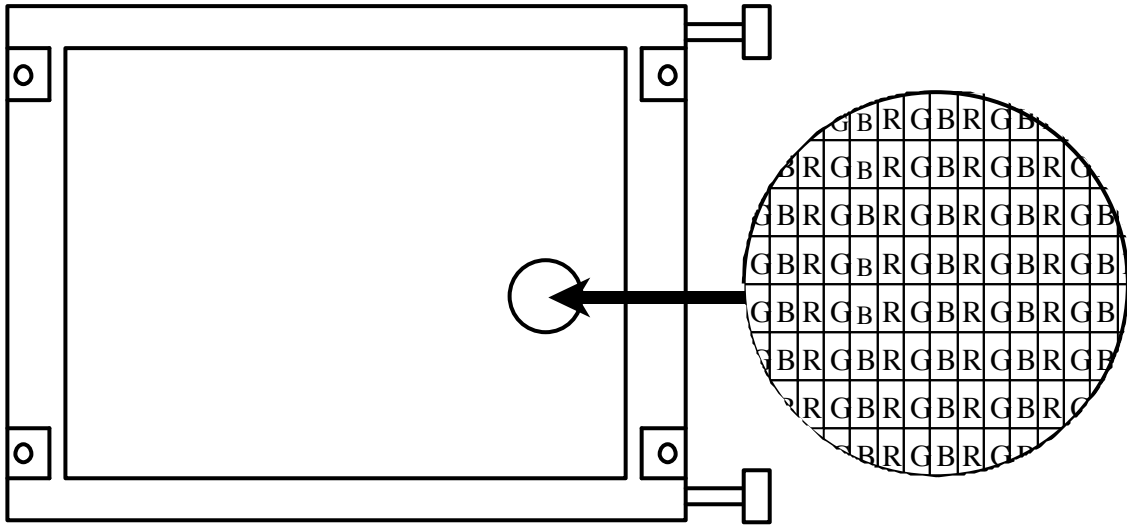
2.4. Timing Chart

a. Pixel Timing Chart

t_{CLK}

t_{WCH} t_{WCL}

DCLK
$0.7V_{CC}$
$0.3V_{CC}$

t_{DS} t_{DH}

DATA(R,G,B),
DENA, HD, VD
$0.7V_{CC}$
$0.3V_{CC}$
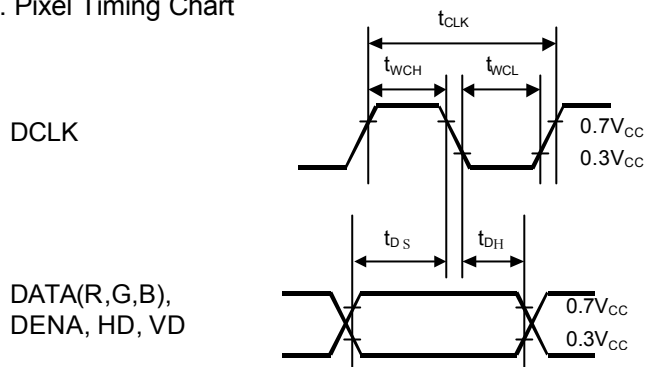
b. Horizontal Timing Chart

DCLK

First Data

DATA
(R,G,B)   Invalid Data   1   2   3   ...   639   640   Invalid Data

Last Data

t_{HFP} t_{HBP} t_{HA}

DENA

$t_H = 1/f_H$

t_{WHL}

HD

c. Vertical Timing Chart

HD

LINE DATA   Invalid Data   1   2   3   ...   479   480   Invalid Data

t_{VFP} t_{VBP} t_{VA}

DENA

$t_V = 1/f_V$

t_{WVL}

VD

2.5. Pixel Alignment

2.6. Color Data Assignment

COLOR	INPUT DATA	R DATA						G DATA						B DATA					
		MSB					LSB	MSB					LSB	MSB					LSB
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED (2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN (2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

2) Data   1:High, 0: Low

2.7. Inverted Scan Capability

This module has the capability of inverting scan direction by signaling from controller.
Note that scan direction cannot be changed during operation.
The following figure shows the relation between the display position and the scan direction.

DISPLAY POSITION

Normal scan: REV = "L"

D(1, 1)	D(2, 1)	---	D(X, 1)	---	D(639, 1)	D(640, 1)
D(1, 2)	D(2, 2)	---	D(X, 2)	---	D(639, 2)	D(640, 2)
¦	¦	+	+	+	¦	¦
D(1, Y)	D(2, Y)	---	D(X, Y)	---	D(639, Y)	D(640, Y)
¦	¦	+	+	+	¦	¦
D(1,479)	D(2,479)	---	D(X,479)	---	D(639,479)	D(640,479)
D(1,480)	D(2,480)	---	D(X,480)	---	D(639,480)	D(640,480)

Reverse scan: REV = "H"

D(640,480)	D(639,480)	---	D(X,480)	---	D(2,480)	D(1,480)
D(640,479)	D(639,479)	---	D(X,479)	---	D(2,479)	D(1,479)
¦	¦	+	+	+	¦	¦
D(640, Y)	D(639, Y)	---	D(X, Y)	---	D(2, Y)	D(1, Y)
¦	¦	+	+	+	¦	¦
D(640, 2)	D(639, 2)	---	D(X, 2)	---	D(2, 2)	D(1, 2)
D(640, 1)	D(639, 1)	---	D(X, 1)	---	D(2, 1)	D(1, 1)

The following drawing shows the relationship between the viewing direction and the scan direction.

Normal scan
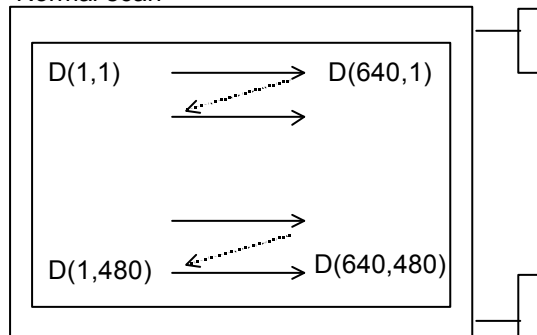
Reverse scan
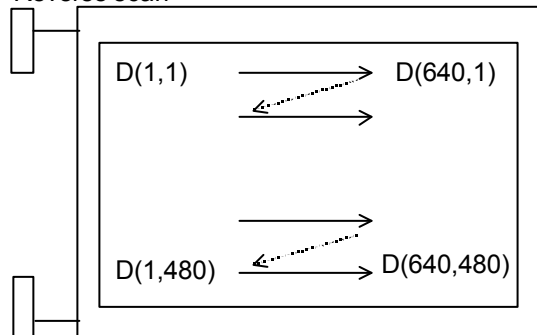
1.1. Lighting Specifications

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units	Notes
Lamp Voltage	V_L	-	-	320	-	Vrms	1
Lamp Current	I_L	-	-	6.0	7.0	mArms	2
Starting Voltage	V_S	-	-	-	520	Vrms	3
Surface Luminance	L	I_L=6mA	-	4500	-	cd/m^2	4
Average Life	T_{AL}	I_L=6mA	50,000	-	-	hrs	5

Note 1 : The voltage (r.m.s.) to maintain the electric discharge of the lamp. It is measured after lighting for 3 minutes .

Note 2 : The current (r.m.s.) to flow through the lamp with the electric discharge. It is measured after lighting for 3 minutes.

Note 3 : The voltage at starting the electric discharge when the voltage is increased gradually from 0V.

Note 4 : Surface Luminance is specified by the average of 9 luminance values measured at each point shown above after 20 minutes power on with the all ON pattern adjusted to maximum contrast and the dimming control of 100%. (maximum brightness)

Note 5 : CFL Life is defined as time period that the actual luminance becomes 50% or lower of its initial value.

The Average life time of CFL is defined as the time when half or more of the testing CFLs have become less bright than 50% of the initial brightness at continuous operation.
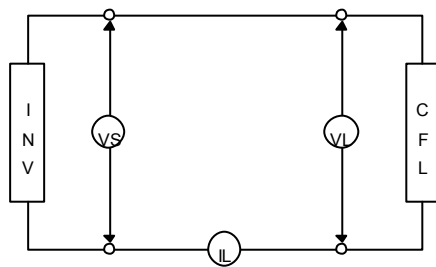
CFL Testing Circuit
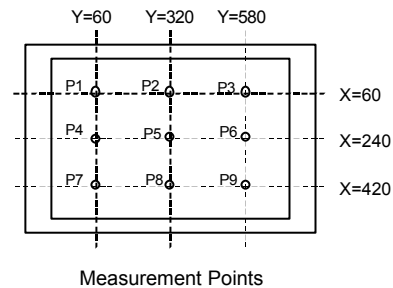
Measurement Points

Recommended Inverter : S-12645 (Produced by ELEVAM)

3. Optical Specifications

Item		Symbol	Conditions			Standard Value			Unit	Method of Measure	Remark
			θ	φ	C	Min.	Typ.	Max.			
Brightness		B	0°	0°		-	400	-	cd/m²		Note5-1
Contrast		CR	Best Viewing			150	300	-	-		
Color Coordinates	Red	Rx	0°	0°		-	0.56	-	-	(Fig.5-1)	
		Ry	0°	0°		-	0.33	-	-		
	Green	Gx	0°	0°		-	0.34	-	-		
		Gy	0°	0°		-	0.53	-	-		
	Blue	Bx	0°	0°		-	0.15	-	-		
		By	0°	0°		-	0.14	-	-		
	White	Wx	0°	0°		-	0.32	-	-		
		Wy	0°	0°		-	0.32	-	-		
Brightness Uniformity		-	0°	0°		0.7	-	-	-	(Fig.5-2)	
Vertical Viewing Angle	Up	θ_U	-	0°	≥10	-	30	-	Degree	(Fig.5-3)	
	Down	θ_D	-	0°	≥10	-	60	-	Degree		
Horizontal Viewing Angle	Left	ϕ_L	0°	-	≥10	-	55	-	Degree		
	Right	ϕ_R	0°	-	≥10	-	55	-	Degree		
Response Time	Rise	τr	0°	0°		-	15	-	ms	(Fig.5-4)	
	Decay	τd	0°	0°		-	16	-	ms		
Haze		H				-	9	-	%		

Note5-1:Under the condition of maximum brightness.

◆ Conditions for Measuring

◇ Environment: Dark room with no light or close to no light.

◇ Temperature: 25±5°C

◇ Humidity: 40~70%RH

◇ After backlight has been lit more then 30 minutes, driving voltage is set for optimal contrast to measure center of display.

◇ Measure by the specified inverter or similar product.
Condition: IL=6.0 mA, FL=58 kHz

◆ Optimal viewing angle (The angle with best contrast)

6 O'clock
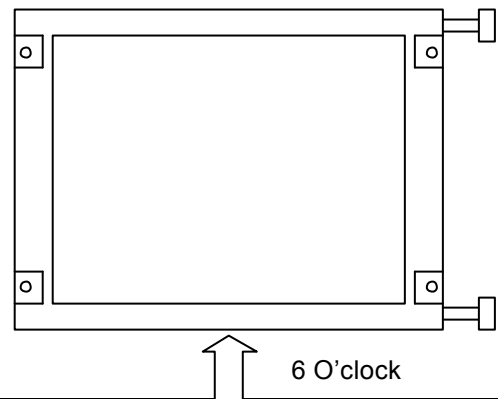
(Fig.5-1)

◆　Method of Brightness Measurement
　（1）　Measuring Device
　　　　TOPCON BM-7,Measuring Field:1°
　（2）　Measuring Point
　　　　Center of Display　θ=0°, ϕ=0°
　　　　On condition　　θ: A vertical angle from measuring direction to perpendicular.
　　　　　　　　　　　　ϕ: A horizontal angle from measuring direction to perpendicular.

Center　　　　　　(Pixel)

(X, Y)= $(320, 240)$

LCD Module

Distance　:500mm

TOPCON　BM-7
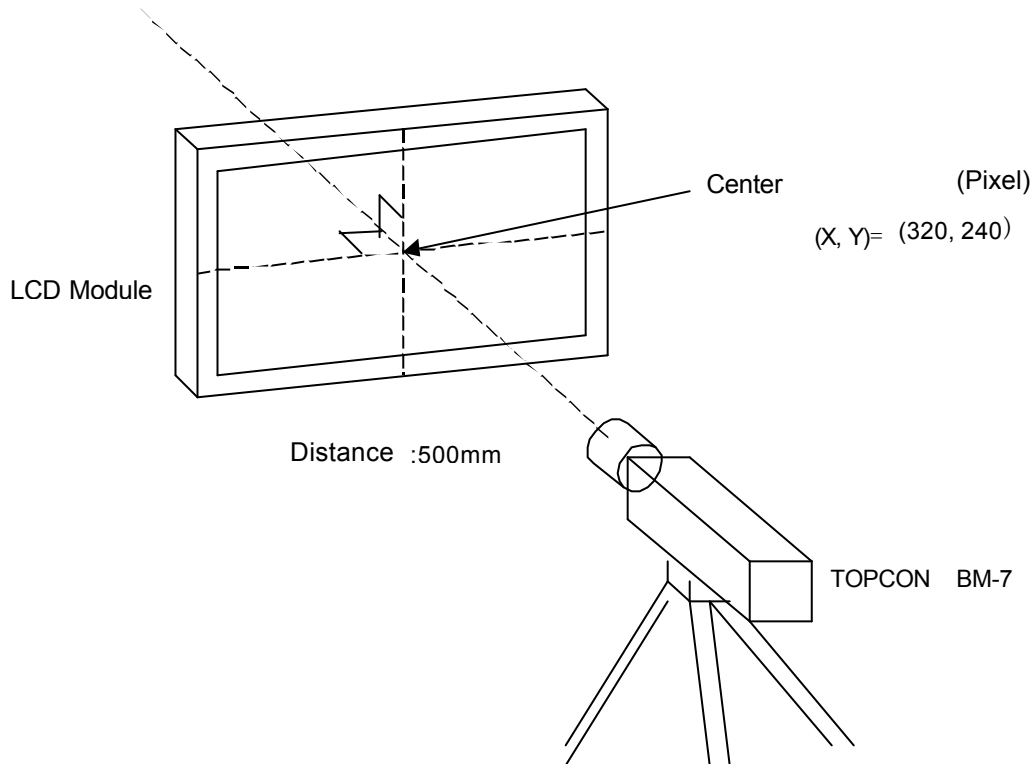
　（3）　Method of Measuring
　　　　Apply signal voltage (displayed in white) to maximize brightness and measure brightness B
　　　　(cd/m^2).
　　　　The distance between BM-7's front lens to surface panel is 500mm.
　　　　Measured after backlight has been lit for more than 30 minutes.

◆　Method of Contrast Measurement
　（1）　Measuring Device
　　　　TOPCON BM-7,Measuring Field:1°
　（2）　Measuring Point
　　　　Center of display: same as Method of Brightness Measurement
　（3）　Method of Measuring
　　　・ Set LCD module toθ=0°, ϕ=0°.
　　　・ Change signal voltage to measure maximum brightness Y1 and minimum brightness
　　　　Y2.
　　　・ Contrast is derived from CR=Y1/Y2.

(Fig.5-2)

◆ Definition of Brightness Uniformity
Definition is calculated from the four points (S0-S4) on the diagram below.

20mm   20mm

S1   S4   } 20mm

                         S0

S2   S3
                                                                        } 20mm
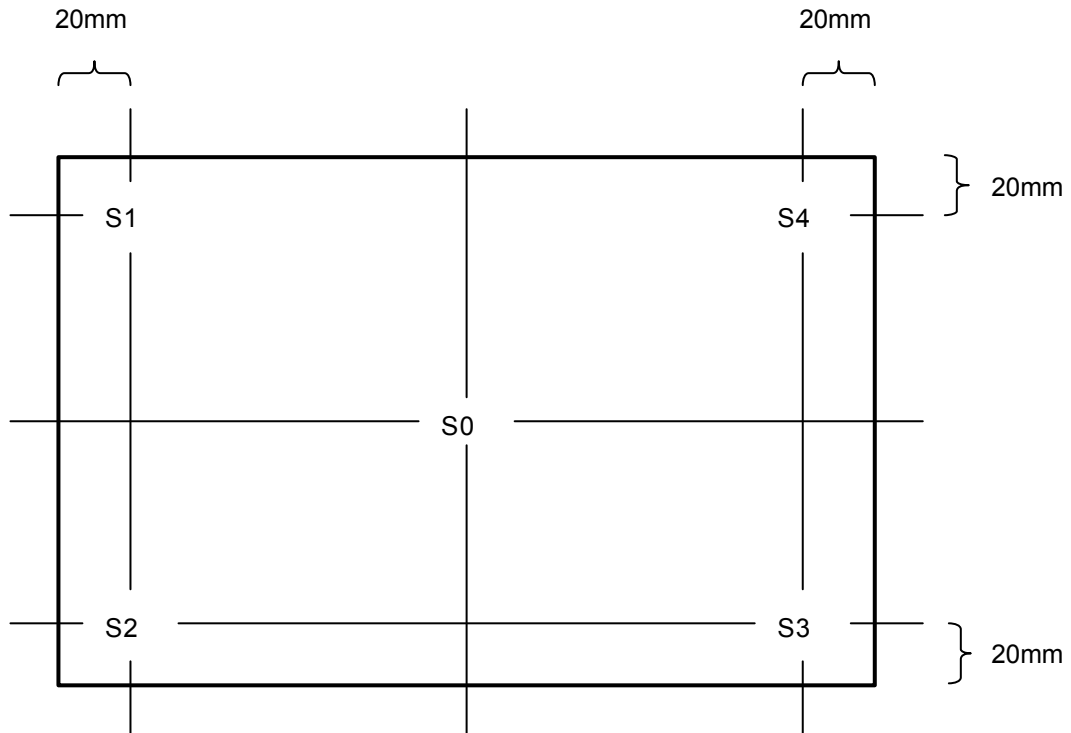
$$\text{Standard Value of Brightness Uniformity} = \frac{\text{Minimum Value of S1-S4}}{\text{S0}}$$

(Fig.5-3)

◆ Method of Viewing Angle Measurement
（1） Measuring Device
TOPCON BM-7,Measuring Field:1°

（2） Measuring Point
Center of display : Same as Method of Brightness Measurement

（3） Angle of Measuring
θ: An angle vertical to perpendicular line from the viewing direction.
φ: An angle horizontal to perpendicular from the viewing direction.

Temperature

Rotation Table(θ,φ)

TOPCON BM-7

φ

LCD

θ

Computer

Control Unit &
Waveform Generator
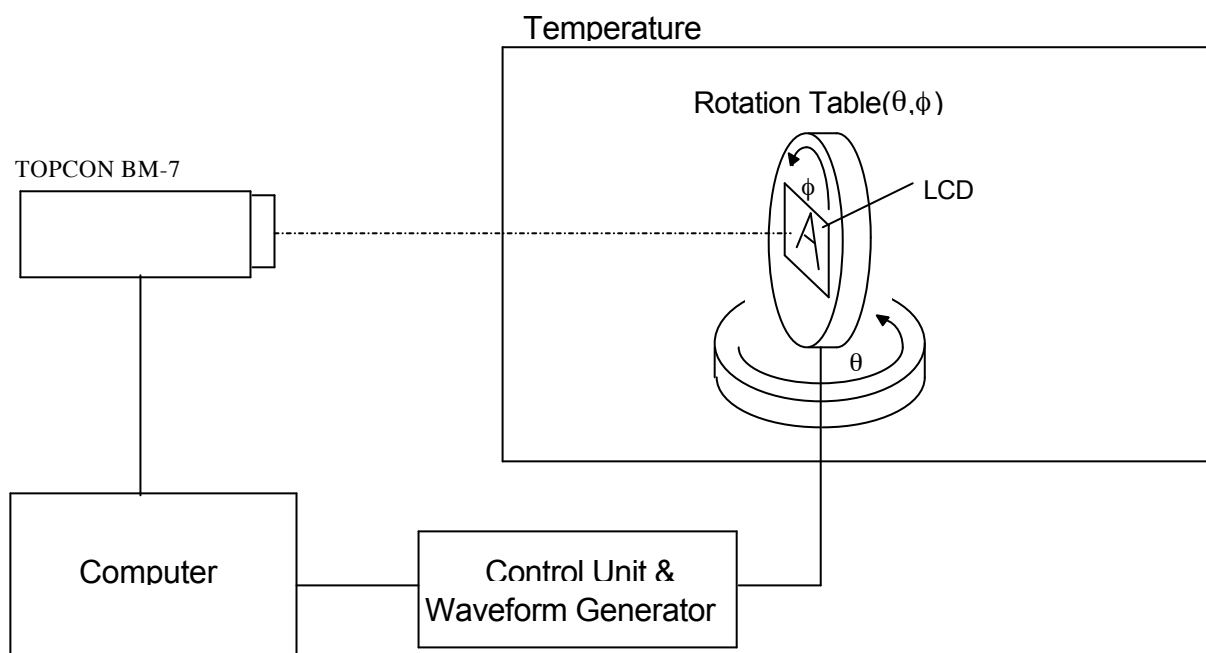
（4） Method of Measuring
Set rotation table to φ=0° and set BM-7 to contrast 10 to measure angle±θ for left and right
direction of horizontal viewing angle φ. Also set rotation table to φ=90° and set BM-7 to contrast 10
to measure angle±θ for up and down direction of vertical viewing angle θ.

(Fig.5-4)

◆ Measuring Response Time

（1） Measuring Device
TOPCON BM-7,Measuring Field:1°
Tektronix Digital Oscilloscope

（2） Measuring Point
Center of display, same as Method of Brightness Measurement

（3） Method of Measuring

・ Set LCD panel to θ=0°,and ϕ=0°.

・ Input white→black→white to display by switching signal voltage.

・ If the luminance is 0% and 100% immediately before the change of signal voltage, then τr is optical response time during the change from 90% to 10% immediately after rise of signal voltage, and τd is optical response time during the change from 10% to 90% immediately after decay of signal voltage.

| White | Black | White |

Brightness

100%
90%

10%
0%

τr τd
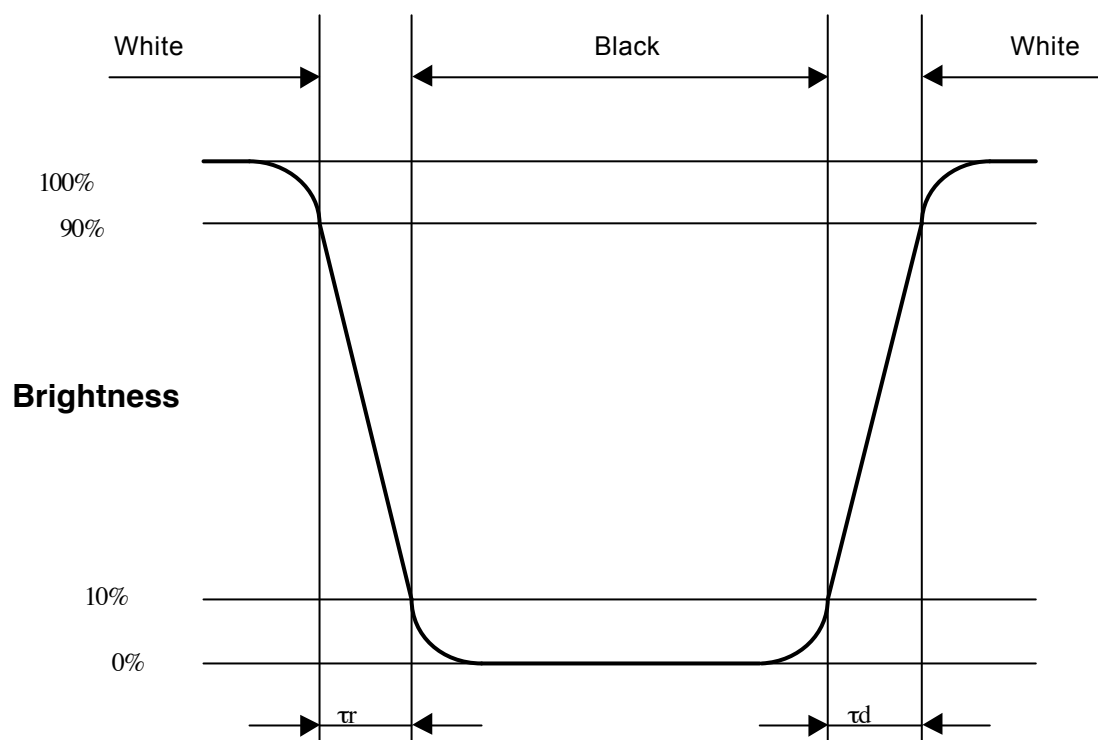
4. I/O Terminal

4.1 Pin assignment

CN 1(INTERFACE SIGNAL)

      Used connector: DF9B-31P-1V (Hirose)

      Corresponding connector: DF9B-31S-1V (Hirose)

Pin No.	Symbol	Function
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal
4	VD	Vertical sync signal
5	GND	
6	R0	Red data signal(LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal(MSB)
12	GND	
13	G0	Green data signal(LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal(MSB)
19	GND	
20	B0	Blue data signal(LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	B3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal(MSB)
26	GND	
27	DENA	Data enable signal(to settle the viewing area)
28	VCC	Power Supply (DC 3.3V or 5V)
29	VCC	Power Supply (DC 3.3V or 5V)
30	TEST	This pin should be open. Test signal output for only internal test use.
31	REV	Reverse scan control. L = Normal, H = Reverse

*) The shielding case is connected with GND

CN 2, CN 3 (BACKLIGHT)

      Backlight-side connector: BHR-02(8.0)VS-1N(JST)

      Inverter-side connector: SM02(8.0)B-BHS(JST)

Pin No.	Symbol	Function
1	CTH	VBLH(High Voltage)
3	CTL	VBLL(Low Voltage)

[Note] VBLH-VBLL = VL

4.2. Block Diagram
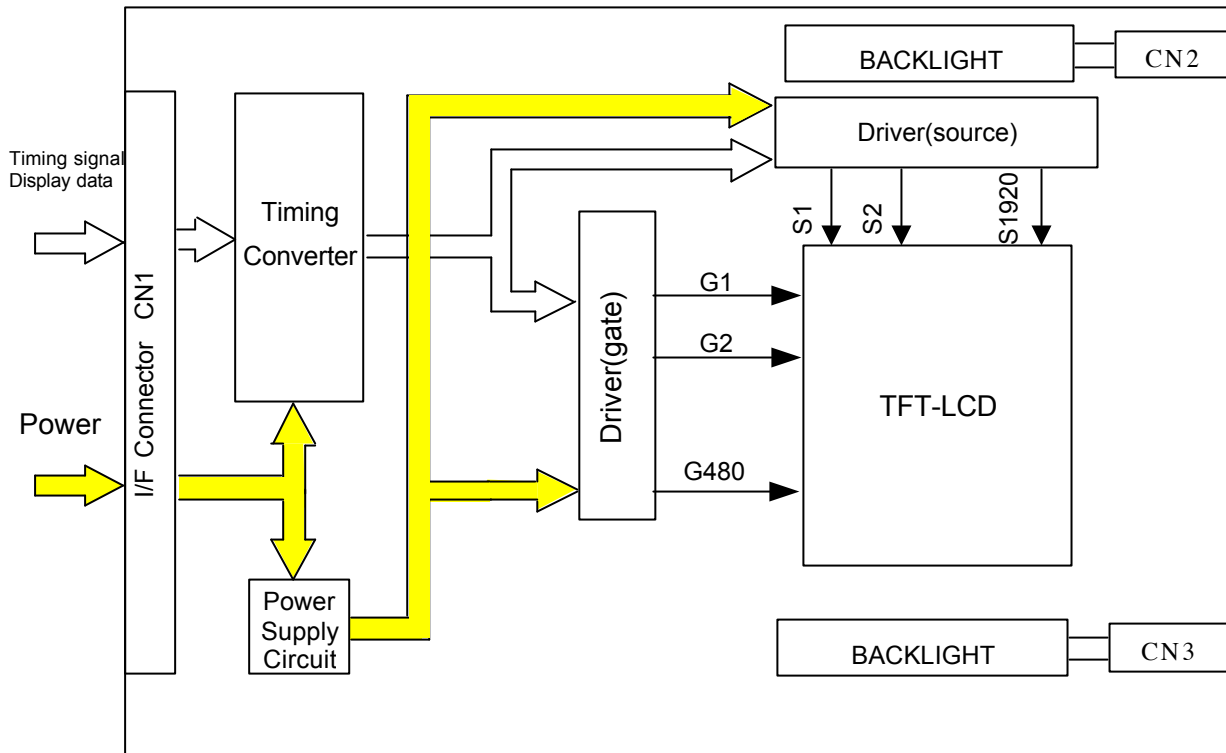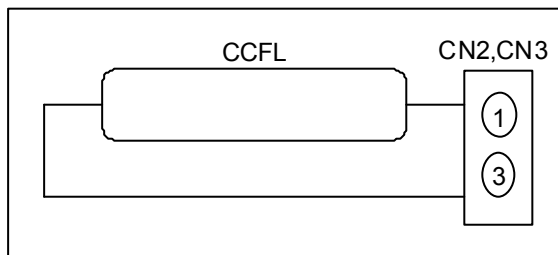
5. Test
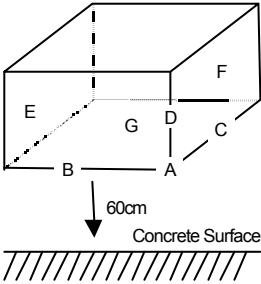
No change on display and in operation under the following test condition.

Conditions: Unless otherwise specified, tests will be conducted under the following condition.
Temperature: 20±5°C
Humidity : 65±5%RH
tests will be not conducted under functioning state.

No.	Parameter	Conditions	Notes
1	High Temperature Operating	60°C, 96hrs (operation state)	
2	High Temperature Storage	85°C, 96hrs	2
3	Low Temperature Storage	-25°C, 96hrs	1,2
4	Damp Proof Test	40°C,90~95%RH, 96hrs	1,2
5	Vibration Test	Frequency:10-57Hz/Vibration width(one side):0.75mm :58-500Hz/Gravity:9.8m/s^2 Sweep time:11minutes Test period:3hrs for each direction of X,Y,Z	3
6	Shock	Shock level:490m/s^2 Waveform:half sinusoidal wave, 11ms Number of shocks : One shock input in each direction of three mutually perpendicular axis for a total of six shock inputs	
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. Dropping method corner dropping A corner : once Edge dropping B,C,D edge : once Face dropping E,F,G face : once 60cm Concrete Surface	

Note 1: No dew condensation to be observed.
Note 2: The function test shall be conducted after 4 hours storage at the normal
Temperature and humidity after removed from the test chamber.
Note 3: Vibration test will be conducted to the product itself without putting it in a container.

6. Appearance Standards

6.1. Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.
The distance between the eyes and the sample shall be more than 30cm.
All directions for inspecting the sample should be within 45°against perpendicular line.
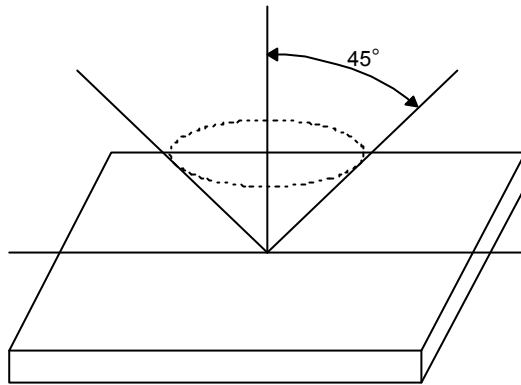
6.2. Definition of applicable Zones
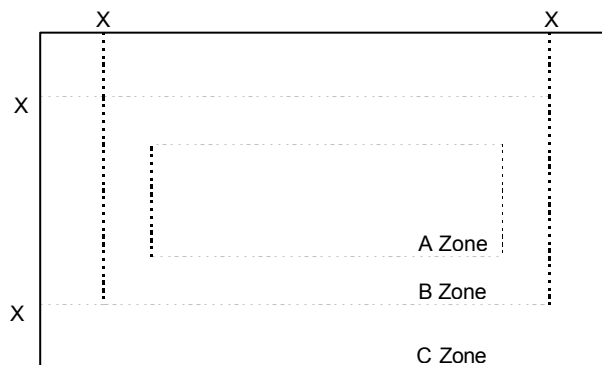
X : Maximum Seal Line

A Zone : Active display area
B Zone : Out of active display area up to viewing area
C Zone : Rest parts

A Zone + B Zone = Viewing area

6.3 Standards

No.	Parameter	Criteria
1	Polarizer Scratches	<table><tr><td colspan="2">Zone</td><td colspan="3">Acceptable Number</td></tr><tr><td>X(mm)</td><td>Y(mm)</td><td>A</td><td>B</td><td>C</td></tr><tr><td>L ≤ 15</td><td>0.01<W≤0.05</td><td colspan="2">4</td><td>*</td></tr><tr><td>L > 15</td><td>W > 0.01</td><td colspan="2">0</td><td>*</td></tr><tr><td>-</td><td>W > 0.05</td><td colspan="2">0</td><td>*</td></tr></table> X : Length, Y : Width * : Disregard
2	DENT	<table><tr><td>Zone</td><td colspan="3">Acceptable Number</td></tr><tr><td>Dimension (mm)</td><td>A</td><td>B</td><td>C</td></tr><tr><td>0.30 < D ≤ 0.50</td><td colspan="2">4</td><td>*</td></tr><tr><td>0.50 < D</td><td colspan="2">0</td><td>*</td></tr></table> D : Average Diameter = (long+short)/2 * : Disregard
3	BLACK and WHITE SPOT BUBBLE	<table><tr><td>Zone</td><td colspan="3">Acceptable Number</td></tr><tr><td>Dimension (mm)</td><td>A</td><td>B</td><td>C</td></tr><tr><td>0.30 < D ≤ 0.50</td><td colspan="2">5</td><td>*</td></tr><tr><td>0.50 < D</td><td colspan="2">0</td><td>*</td></tr></table>
4	LINT	<table><tr><td colspan="2">Zone</td><td colspan="3">Acceptable Number</td></tr><tr><td>X(mm)</td><td>Y(mm)</td><td>A</td><td>B</td><td>C</td></tr><tr><td>L ≤ 3.0</td><td>W ≤ 0.15</td><td colspan="2">4</td><td>*</td></tr><tr><td>L > 3.0</td><td>W ≤ 0.15</td><td colspan="2">0</td><td>*</td></tr><tr><td>-</td><td>W > 0.15</td><td colspan="2">According to BLACK SPOT</td><td>*</td></tr></table> X : Length, Y : Width * : Disregard

No.	Parameter	Criteria		

No. 5

Parameter: (a) Bright Dot / (b) Dark Dot

Dimension (mm) \ Zone	A	B	C
Bright Dot	7 (G ≤ 3)		*
Dark Dot	7		*
TOTAL	10		

No. 6 — TWO Adjacent Dot

Dimension (mm) \ Zone	A	B	C
Bright Dot	3 PAIRS		*
Dark Dot	3 PAIRS		*

No. 7 — Three or More Adjacent Dot

NOT ALLOWED

No. 8

| Dimension (mm) \ Zone	A	B	C
Bright Dot	5 mm		*
Dark Dot	5 mm		*

No. 9 — Line Defect

NOT ALLOWED

Note 1: Bright Dot is defined as follows:
Visible through 5% transmission ND filter under the condition that black image (color 0) is on the display.

Note 2: Dark Dot is defined as follows:
Recognizable darker than around under the condition that each R(63), G(63), B(63) image is on the display.

Note 3: Definition of adjacent

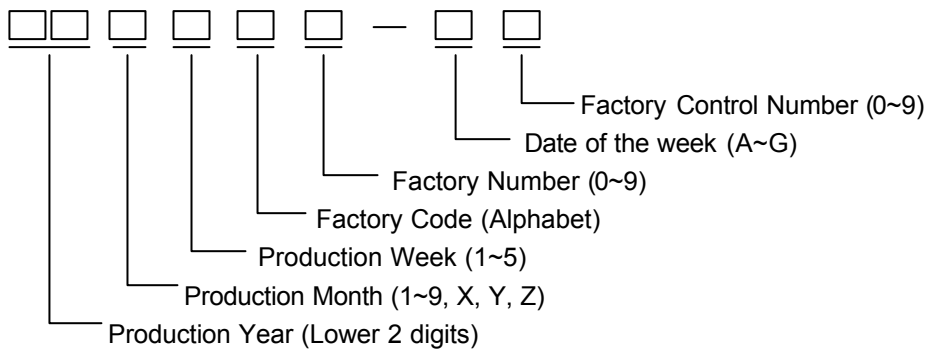| R	G	B	R	G	B	R	G	B
R	G	B	**R**	**G**	**B**	R	G	B
R	G	B	R	G	B	R	G	B

■ Defective Dot
■ Adjacent Dots
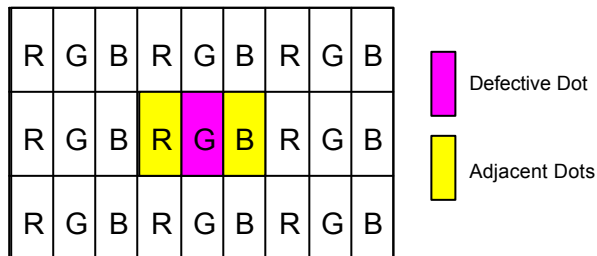
The defects that are not defined above and considered to be problem shall be reviewed and discussed by both parties.

7. Code System of Production Lot

The production lot of module is specified as follows.

☐☐ ☐ ☐ ☐ ☐ — ☐ ☐

Factory Control Number (0~9)
Date of the week (A~G)
Factory Number (0~9)
Factory Code (Alphabet)
Production Week (1~5)
Production Month (1~9, X, Y, Z)
Production Year (Lower 2 digits)

8. Type Number

The type number of module is specified as follows.

T-51750GD065J-FW-ADN

9. Applying Precautions

Please contact us when questions and/or new problems not specified in this Specifications arise.

10. Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

1) Liquid crystal display devices
   1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
   2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.

2) Care of the liquid crystal display module against static electricity discharge.
   1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
   2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
   3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.

3) When the LCD module alone must be stored for long periods of time:
   1. Protect the modules from high temperature and humidity.
   2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
   3. Protect the modules from excessive external forces.

4) Use the module with a power supply that is equipped with an overcurrent protector circuit,since the module is not provided with this protective feature.

5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.

6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.

7) For models which use CFL:
   1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
   2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
   3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.

8) For models which use touch panels:
   1. Do not stack up modules since they can be damaged by components on neighboring modules.
   2. Do not place heavy objects on top of the product. This could cause glass breakage.

9) For models which use COG,TAB,or COF:
   1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
   2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10) Models which use flexible cable, heat seal, or TAB:
   1. In order to maintain reliability, do not touch or hold by the connector area.
   2. Avoid any bending, pulling, or other excessive force, which can result in brokenconnections.

11) have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc.,
    PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC,etc.,)
    depending on its materials.Please check and evaluate these materials carefully before use.

12) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small
    cracks) can occur on acrylic plate, being influenced by some components generated
    from polarizer film. Please check and evaluate those acrylic materials carefully before use.

11. Warranty

This product has been manufactured to your company's specifications as a part for use in
your company's general electronic products. It is guaranteed to perform according to
delivery specifications. For any other use apart from general electronic equipment, we
cannot take responsibility if the product is used in medical devices, nuclear power control
equipment, aerospace equipment, fire and security systems, or any other applications in
which there is a direct risk to human life and where extremely high levels of reliability are
required. If the product is to be used in any of the above applications, we will need to enter
into a separate product liability agreement.

1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the
   product (including disassembly and reassembly), after product delivery.

2. We cannot accept responsibility for any defect, which may arise after the application
   of strong external force to the product.

3. We cannot accept responsibility for any defect, which may arise due to the application
   of static electricity after the product has passed your company's acceptance inspection
   procedures.

4. When the product is in CFL models, CFL service life and brightness will vary
   According to the performance of the inverter used, leaks, etc. We cannot accept
   responsibility for product performance, reliability, or defect, which may arise.

5. We cannot accept responsibility for intellectual property of a third party, which may
   arise through the application of our product to your assembly with exception to those
   issues relating directly to the structure or method of manufacturing of our product.

6. Optrex will not be held responsible for any quality guarantee issue for defect products
   judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one)
   year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.